MAY 24, 1000

Department #54

106 - 11 marine

FOR AGENTS CHILI

List of Parts Complete

for

Machine No. 106-11

HISTORICAL COPY DO NOT REMOVE

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List of Parts Complete

for

Machine No. 106-11

No.						Nam	e				
130387				Arm	, upp	er and	lower (solid)	with 154	104, 57202	
					and	l two 1	5405				
57202				Arm	Oil	Tube,	for oili	ng 64 26	7		
56003				Ħ	n	11	with 520	45, for	oiling	38458	
52045				Ħ	Ħ	Ħ	Packing	(felt)			
127768				17	Rock	Shaft					
57957				Ħ	17	11	127768	with 57	439, 642	253 and 1277	772
12147				π	11	n	Back Be	aring 0	il Pad (felt)	
64386				11	It	tt	Bushing	(back)			
64387				Ħ	Ħ	II	Ħ	n	64386 w	ith 52045	
52045				ti	Ħ	11	18	tt	Oil Pad	(cotton)	
4 66	AI	,		Ħ	tt	18	Ħ	n	Set Scr	ew	
643 88				Ħ	17	Ħ	n	(inter	mediate)		
64389				11	17	11	11		11	64388 with	<u>.</u>
					520	45					
423	AI	4		Arm	Rock	Shaft	Bushing	(inter	mediate)	Set Screw	
52045				Ħ	n	n .	11	Oil Pa	d (cotto	n)	
64253				Ħ	19	Ħ	Collar	with t	wo 624AL		
624	AI	ı	2	n	11	Ħ	H	Set Sc:	rew		
57439				Ħ	11	11	Crank	(back)	with fou	r 1680	
168	C		4	Ħ	11	ŧ1	18	11	Set Scre	₩	
127772				11	11	Ħ	tt	(front) with 4	48AL	
127838				11	11	11	Ħ	τŧ	Pin		
448	ΑL			Ħ	n	11	11	17	Set Sc	rew	
54105				11	11	11	Flange	ed Bush	ing		
52045				n	11	11	u	11	Oil P	ad (cotton)	
453	AL			n	11	TT.	tt	11	Set	Screw	

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Arm Tock Shaft Front Bearing Oil Pad (felt)
18154
                                with 57824
57959
                            " 57959 with 64366
130294
                                Bushing (front)
130346
                                                Set Screw
51322 C
                                         (intermediate) back with
 57781
                     49093 and 64805
                  Arm Rotary Shaft Bushing (intermediate) back Oil
 49093
                     Pad (braided cotton) long
                  Arm Rotary Shaft Bushing (intermediate) front
130347
                                                          " Set
 51321 C
                      Screw
                  Arm Notary Shaft Bushing (intermediate) back Oil
 64805
                       Pad (braided cotton) short
                  Arm Rotary Shaft Bushing (intermediate) back Set
   832 C
                Arm Rotary shaft Collar with two 1258AL
 54450
                                " Set Screw
  1258 AL
                               Flanged Dushing (back) with 49093
 61441
                      and 64805
                  Arm Rotary Shaft Flanged Bushing (back) Oil Pad
 49093
                      (braided cotton) long
                  Arm Rotary Shaft Flanged Bushing (back) Oil Pad
 64805
                       (braided cotton) short
                  Arm Rotary Shaft Flanged Bushing (back) Screw
   159 F
                  Arm Rotary Shaft Oil Pad (felt)
 57824
                                  Screw
   144 D
                   " Side Cover
 23933
                   " Thumb Screw
   176 J
                  Balance Wheel with two 435AL
131709
                     " Set Screw
   435 AL
               Cloth Plate (small) with three 57404
  57211
             4 " " Hook
 57212
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57404
                  Cloth Plate (small) Oil Tube
 691 F
                                       Screw
                                       Slide (large)
57213
                  Cloth Plate (small) slide(large) complete, Nos. 57213,
57214
                       57215 and two 725J
                   Cloth Plate (small) Slide (large) Spring
57215
  725 J
                                                             Screw
57216
                                              (small)
57217
                 Cloth Plate (small) Slide (small) complete, Nos. 57216,
                       57218, 57219, and four 665J
                   Cloth Plate (small) Slide (small) Spring (left)
57218
                                                               * Screw
  665 J
                                                               (right)
57219
                                                  R
                                                                 " Screw
  665 J
57435
                   Cloth Plate (small) complete, Nos. 57211, 57214 and
                         57217
                   Cloth Plate (small) 57435 with four 57212 (for small
 57220
                        Throat Plate)
                   Cloth Plate (large) with tow 57404 (for medium Throat
130309
                        Plate)
 57404
                   Cloth Plate (large) Oil Tube
                                  " Screw (left)
  1011 F
  898 F
                   Cloth Plate (large) Screw (right)
                                       Slide
 57344
                   Cloth Plate (large) Slide complete, Nos. 57344, two
 57345
                         52683 and four 725J
 52683
                   Cloth Plate (large) Slide Spring
                                                    Bracket
 57334
   725 J
                                                    Screw
127882
                   Cloth Plate (large) Support Bracket with 29627,
                        505240, 512500, and two 1520J
 50524 €
                   Cloth Plate (large) Support Bracket Adjusting Screw
 51250 C
  1520 J
                       Nut
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Name
No.
                   Cloth Plate (large) Support Bracket Dowel Pin
29627
                                                  " Screw
  146 D
                                         with four 57404
130283
                                         Oil Tube
 57404
                                         Slide
 61083
                   Cloth Plate (large) Slide complete, Nos. 61083, two
 61085
                        52683 and four 725J
                   Cloth Plate (large) Slide Spring
           2
 52683
           2
                                                    Bracket
 57334
                                                       " Screw
  193 J
                                                     Screw
  725 J
                   Cloth Plate (large) complete, Nos. 61085, 130283, two
130284
                        57334 and four 193J (for small Throat Plate)
                   Cloth Plate (large) complete, Nos. 57345, 130309, two
130310
                        57334 and four 193J (for medium Throat Plate)
                   Cloth Plate (large) with two 57404
130311
                                       Oil Tube
            2
 57404
                                       Slide
 57364
                    Cloth Plate (large) Slide complete, Nos. 57364, two
 57365
                          52683 and four 725J
                    Cloth Plate (large) Slide Spring
 52683
                                                     Bracket
 57334
                                                             Screw
   193 J
                                          Ħ
                                                      Screw
   725 J
                    Cloth Plate (large) complete, Nos. 57365, 130311, two
130312
                          57334 and four 193J (for large Throat Plate)
                    Cloth Plate (large) Screw (left)
   889 F
                                              (right)
  1011 F
                    Crank Connecting Rod with two each 896AL and 1057AL
  64257
                    Crank Connecting Rod 64267 with 50069C
 *64366
                                          Ball Screw Stud (upper)
  50069 0
                                                                 Nut
  1516 E
                                      Ħ
  64268
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896AL 2 Crank Connecting Rod Ball Screw
1057 Al 2
                       " Oil Case with 57290, 133190 and
57288
                 four each 185E and 448AL
                Crank Connecting Kod Oil Case Cap
57290
                                      " " Packing (felt)
133190
                                      " " Screw
                               tt fi
  185 K 4
                               " " Set Screw
  448 Al 4
                Face Plate
57223
                  " (for use with Needle Clamp Support)
61226
               Face Plate Pin
 46111
                " Thumb Screw
51224 W
               Feed Bar with two 457AL
 57224
                " 57224 with 57795 (for less than 3 in. gauge
 57796
                    between outside needless)
                Feed Bar with two 462AL (for 130348)
 57895
                 " 57895 with 57795 (for 3 in. gauge and
130348
                     above between outside needless)
               Feed Bar Hinge Pin
 57225
  457 AL 2
                     " " Set Screw
                 n n
                         " " Screw
  462 AL 2
                Feed Dog
 57739
                " Packing,005 in. thick
 57293
                         " .012 in. thick
 57294
                                .021 in. thick
 57321
                 " Screw
 1255 F
                         Support with two each 1083C and 1700E
 57896
                     (for 3 in. to 4 1/2 in. gauges between
                      outside needles)
                Feed Log Support with two each 1698E and 503640
 57897
                       (for 4 3/16 in. to 6 in. gauges between
                       outside needles)
               Feed Dog Support Adjustable Screw
  1083 C 2
                  n n n
                                  " Screw
 50364 C 2
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1698 E 2 Feed Log Support Adjustable Screw Nut
                                       " Nut
                        16
 1700 E 2
                " " Screw
  1255 D
                " Eccentric
 *57227
                " Eccentric
*127506
               " " Body
 *61020
 51061 AL 2 Feed Eccentric Body Set Screw
                           Lubricating Pad (wood)
 130337
               # Bet Screw
   217 J
                      " " Screw
  196 F
                            " Washer
                      11
  7071
 57228
               Feed Eccentric (adjustable) complete, Nos. 217J,
                    7071, 506530, 57227, 61020, 130337 and two
                    51061AL
127508
               Feed Eccentric (adjustable) complete, for 127608,
                    Nos. 196F, 50563C, 61020, 127506, 130337
                    and two 51061AL
 130324
               Feed Accentric Connection with 127851 and 130328,
                    for 130325
130326
               Feed Eccentric Connection with 127851 and 130328.
                    for 130327
               Feed Eccentric Connection 130324 with 57228 and
130325
                    127788
130327
               Feed Eccentric Connection 130326 with 127508 and
                    127788 for 4 1/2 stitches to inch
130328
              Feed Eccentric Connection Oil Cup
                              " " Pad (braided cotton)
 127851
 57230
               Feed Lifting Eccentric with two 624AL
                " Connection with 1258AL and
130388
                   41128
57795
              Feed Lifting Eccentric Connection 130388 with 57230
               Feed Lifting Eccentric Connection Oil Wick
41128
1258 AL
 624 AL 2 " " Set Screw
              Feed Regulating Screw
               Rocking Frame with four 624AL
127509
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```
Name
No.
127788
                   Feed Rocking Frame Bar
                                        " Set Screw
  624 AL
 57234
                                       Hinge Pin
                                  11
                                               " Bushing
 57235
   449 AL
624 AL
                                                          Set Screw
                                                 Set Screw
            2
                   Looper (large Shank) for heavy work
 57441
            11
 57932
            11
                           (small shank) for two or more consecutive
                      gauges of 1/8 in.
                   Looper Carrier with eleven 50370F
 57369
   157 D
                                   Screw
 57960
                    Looper Eccentric with 57974 and two each 889AL and
                          130337
                   Looper Eccentric Connection
 57961
                                               57961 with 57242 and
 57962
                        57960
                   Looper Eccentric Oil Cup
 57963
                                              Adjusting Screw
 51196 F
 57967
                                              Oil Adjusting Screw
 57966
                        Coupling
                   Looper Eccentric Oil Cup Oil Adjusting Screw Spring
 57968
 57969
                                              P1pe
                                                   57969 with 57973
 57970
                                      11
                                          11
 57972
                                                   Joint
                                          11
 57965
                                              Plate
                                        11
 57979
                                              Screen
                   Looper Eccentric Oil Cup Screw
   704 D
                              tt
                                    Oil Pad (braided cotton)
 57974
                   Looper Accentric Oil Pipe Coupling
 57971
                                   " " Sleeve
                             !1
 57973
                   Looper Eccentric Oil Cup complete, Nos. 51196F,
 57964
                        57963, 57965 to 57968, 57970 to 57972 and 57979
                   Looper Eccentric Lubricating Pad (wood)
 130337
             2
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Name
No.
 889 AL 2 Looper Eccentric Set Screw
57868
                       Rock Shaft with two 1147AL
                       " (adjustable) complete, Nos. 57868
57870
                    and 57869
                 Looper Rock Shaft 57870 with 57243
57887
57242
                                 Bar
                                " Set Screw
 1147 AL 2
                             11
                                 Connecting Stud with two 1147AL
57869
                                      " Set Screw
                       11
                              11
 1147 AL 2
                              Ħ
                                Hinge Pin with 860E and 130336
57243
                              11
                                         " Oil Wick (braided cotton)
130336
                              11
                                                Plug Screw
  860 E
                              11
                                        " " Set Screw (left)
  446 AL
                                      " " " (right)
 446 AL
 50370 F 11
                       Set Screw
                 Needle Bar with 57372
 57370
 38456
                            Bushing (lower)
                                     " Set Screw
 1133 E
57317
57345
                                    (upper)
                                       " Set Screw
                   Ħ
 1133 E
                   17
                          Collar with 735F
 57372
                                  Set Screw
 735 F
                             Connecting Link
 38458
                 Needle Bar Connecting Link 38458 with 57940 and
130322
                      130317 ( no support)
                 Needle Bar Connecting Link 38458 with 57940 and
130319
                      130318 (for use with support)
                 Needle Bar Connecting Link Hinge Stud
 57940
                                           " " Nut
 1520 E
                                     Stud with 503790 and two 187E
130317
                         11
                                                          " 187E
130318
                                                     " " 187E
                         iŧ
                                       tt tt
                                                11
133111
                       11
                               tt
                                      " Clamping Screw
                   11
   187 E 2
                   " Clamp with eleven 904F
*57374
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```
Name
No.
                   Needle Clamp Guide
130386
                                       Bracket (left)
57450
                                                     Screw
  161 J
                                                 (right)
133048
                                                        Screw
   161 J
                                               Holder
130359
                                               11
                                                      Screw
  1193 D
                                       Screw
   914 F
                                   (lower) Support
127953
                                           Support
127954
                                   (upper) Support
127955
                                   Support Clamping Screw
 51278 J
                                                          Nut
 1654 J
                                                           " Washer
  9525
                    Needle Clamp Support (adjustable) complete, for 2 7/8
127956
                        in. to 4 7/16 in. gauges, Nos. 1654J, 9525
                        51278J, 127954 and 127955
                    Needle Clamp Support (adjustable) complete, for
 127957
                        4 1/2 in. to 6 in. gauges, Nos. 16545, 9525,
                        51278J, 127953 and 127955
                    Needle Clamp Support Screw (lower)
  50365 J
                                    " (upper)
   220 J
                          Guard with two 502390
  57810
                                 Set Screw
  50239 C
                                 (left) with 50239C
  57319
                                        Set Screw
  50239 C
                                  (right) with 502390
  57320
                                           Set Sarew
  50239 C
                   Needle Guard Bar, for 57254 (for small Throat Plate)
  57251
                                       " 57354 (for medium Throat Plate)
  57351
                                      " 57382 (for large Throat Plate)
  57381
                                     Bracket (left) with 440F, for 57254
 127753
                                                                 " 57354
                                         **
  57943
                          and 57382
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No.					Name					
1770			Needle	Guard	Bracke	t (left)	Screw	•		
127754			11	Ħ	n	(right) with	440F,	for	57254
57944			N	Ħ	n	Ħ	н	11	11	57354
			ar	nd 5738	32					
177	C		Needle	Guard	Bar Br	acket (r	ight)	Screw		
57254			n	17	n	" Ho	older,	(for s	mall	Throat
			Pla	ate)						
57354			Needle	Guard	Bar Br	acket Ho	lder,	(for m	ediun	n Throat
			Pla	ate)						
5 7382			Ne d dl e	Guard	Bar Br	acket Ho	older,	(for 1	arge	Throat
			Pla	ate)						
29627			Needle	Guard	Bar Br	acket Ho	lder D	owel P	in	
50154	D	2	11	Ħ	n :	n	II .	Screw		
440	F	2	Needle	Guard	Bar Set	Screw				
904	F	11	Ħ	Set Sc	crew					
57 255			Presser	Bar v	with 25	303				
57669			Presser	Bar v	with 25	303, for	Unive	rsal C	ompen	sating
			Pr	esser	Foot					
25303			Presser	Bar Ba	all, si	ze 1/4 1	.n.			
61046			n	**	Bushin	g (lower	•)			
1133	E		Ħ	11	Ħ	п	Set	Screw		
38456			Ħ	ti	11	(uppe	r)			
1133	E		Ħ	11	Ħ	11	Set	Screw		
130360			18	14	Lifter					
5725 7			Ħ	Ħ	Lifter					
57258			Presse	er Bar	Lifter	Hinge P	ln			
447	AL		17	17	11	11	" Se	t Scre	K	
194	D		n	n	11	Set Scr	ew			
57259			11	11	Liftin	ig Brack	et wit	h 453Al	L and	1819
57260			T†	11	rt	!1	Gui	de		
1819			11	11	11	n	Rol	ler and	i Stu	.đ
453	AL		17	п	**	11	Set	Screw		
57977			п	11	rr	Lever				
57276			"	11	"	17	Conne	cling !	bof	

No.	Name
57277	Presser Bar Lifting Lever Connecting Rod Collar
	with two 465C
46 5 C	2 Presser Bar Lifting Lever Connecting Rod Collar
	Set Screw
24122	Presser Bar Lifting Lever Connecting Rod Spring
45057	и и и и и и
	Stop Washer
5727 8	Presser Bar Lifting Lever Connecting Stud
57279	Presser Bar Lifting Lever Connecting Stud complete
	Nos. 453AL, 1423J, 1904 and 57278
1904	Presser Bar Lifting Lever Connecting Stud Roller
	(roller only)
1423 J	Presser Bar Lifting Lever Connecting Stud Roller
	Cap Screw
453 AL	Presser Bar Lifting Lever Connecting Stud Set
	Screw
57399	Presser Bar Lifting Lever Extension
898 E	2 " " " Screw
802 X	n n n Hinge Screw
57 97 8	" " " Spring
38467	" " Spring (flat)
3 8 468	" " Stud
460 AL	" Lifting Lever Hook Set Screw
130287	Presser Foot (side Hinged)
190 J	" Screw
574 W	Presser Regulating Thumb Screw
1539 W	n n n Lock Nut
57883	Slack Thread Controller
67884	" " Clamp
1115 F	n n n screw
130362	Tension Bracket with Tension Releaser complete,
	Nos. 46382, 57391, 57440, 130361, 130370,
	130377, 130378 and two 180J

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Name
No.
                Tension Bracket with 140197AL, 140198AL,
130361
                    140198AL, 140199AL, six 130384, seven 57394 and
                    thirteen 458AL
               Tension Bracket Set Screw (lower)
140197 AL
                             " (upper)
140198 AL
                             Thread Eyelet
57389
 190 J
                                    Separator
130339
                                      " Post
130343
              Tension Bracket Thread Separator Post Nut
1620 J
                                            Screw
1423 J
                      Disc
 2102
          22
                     Regulating Thumb Nut
          11
51570 C
                   " Releaser
130369
                          " 130369 with 130379 and six 219J
130370
                Tension Releaser Bar
 57391
                                " Collar with 457AL
57440
                                " Set Screw
 457 AL
                                   Set Screw
140199 AL
                        17
                               Lifting Bracket
130377
                                  " Screw
  180 J
                        18
                               Pin
 46382
                Tension Releaser Spring
130378
                               Wearing Plate
130379
                                     " Screw
  219 J
                " Releasing Disc
 32572
        11
                 Tension Releasing wever
 57266
                              " Connection
 57267
                                      " Set Screw
  193 F
                                " Hinge Screw
  788 D
                               Pin (large)
 130383
                           " (small)
 57393
                  " Screw Stud
 50326 C 11
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No.
                            Name
                Tension Screw Stud 50326C with 51570C
59539
                                  Bushing (long)
130384
                                   " (short)
57394
                                 Set Screw
 458 AL 13
                Tension Spring
59534
                         " Bushing (large)
59537
                        " " (small)
59538
                     Thread Guide
131696
                     Lubricating Oil Cup with Bracket
57628
                                  " " Pad (felt)
57629
                                  " " Pin
57630
               Thread Lubricating Oil Cup with Bracket complete,
 57631
                  Nos. 57628 to 57630 (not regularly furnished)
 57395
                Thread Take-up
                             Arm with 190J
 57396
                             " Clamping Screw
 190 J
                       " " Set Screw
 50379 C
                             Screw
  756 D
                 Throat Plate for 57368
 57740
                   n " Screw
  691 F
              Number Plate
                " Rivet
 15405
               Trade Mark
*15404
                 " Rivet
 15405
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